

KT6CC-W-022-008-1 R 00-C 1 00
①
 ②
 P1
 P2
 ④
 ⑤
 ⑥
 ⑦
 ⑧
 ⑨
③

① **Series**

② **Use for Severe duty shaft only**

③ **Cam ring for " P1 " & " P2 "**

Volumetric displacement (cm³/rev)

| | |
|------------|-------------|
| 005 = 17.2 | 017 = 58.3 |
| 006 = 21.3 | 020 = 63.8 |
| 008 = 26.4 | 022 = 70.3 |
| 010 = 34.1 | 025 = 79.3 |
| 012 = 37.1 | 028 = 88.8 |
| 014 = 46.0 | 031 = 100.0 |

④ **Type of shaft**

- 1 = keyed (no SAE)
- 3 = Splind (SAE BB)
- 5 = Splind (SAE B)

W version

- 2 = keyed (SAE BB)
- S = splined (DIN 5462)

⑤ **Direction of rotation**
(view on shaft end)

- R = clockwise
- L = counter - clockwise

⑥ **Porting combination**
00 = standard

⑦ **Design letter**

⑧ **Seal class**

- 1 = S1 (for mineral oil)
- 4 = S4 (for fire resistant fluids)
- 5 = S5 (for mineral oil and fire resistant fluids)

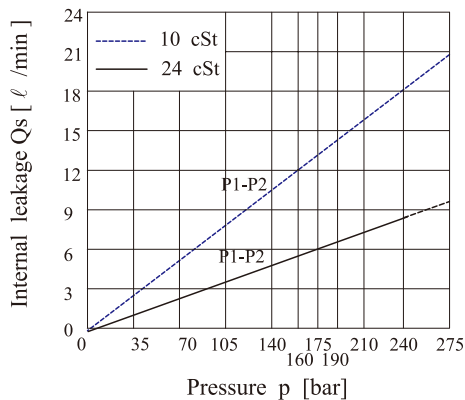
⑨ **Mounting W/connection variables**

| Code | P2 | P1=1",S=3" | | P1=1",S=2 1/2" 2) | |
|------|--------|------------|----|-------------------|----|
| | | Unc | 00 | 01 | 10 |
| | Metric | 0M | W0 | 1M | W1 |

- 1) for 46 ml/rev. max.
- 2) for 126 ml/rev. max.

The large cartridge must be always mounted in the front.

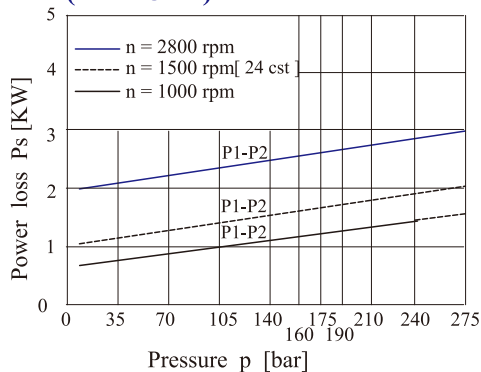
INTERNAL LEAKAGE (TYPICAL)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50 % of theoretical flow.

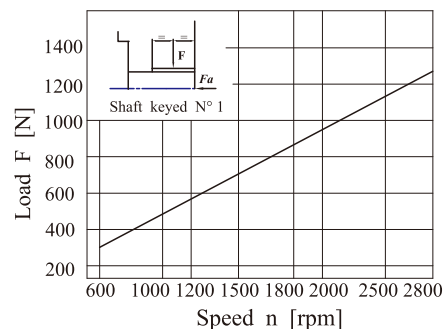
Total leakage is the sum of each section loss at its operating conditions.

HYDROMECHANICAL POWER LOSS (TYPICAL)

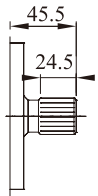
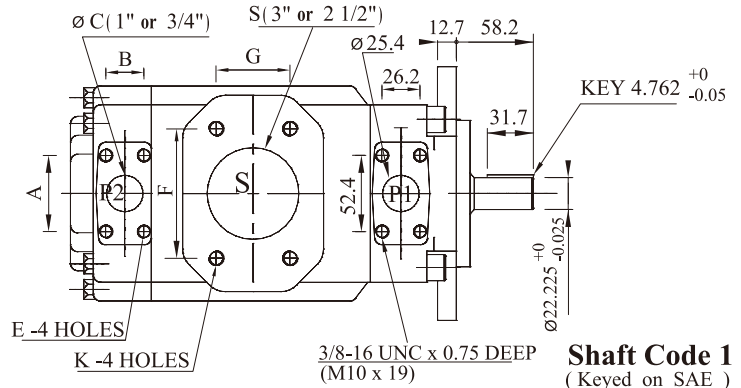
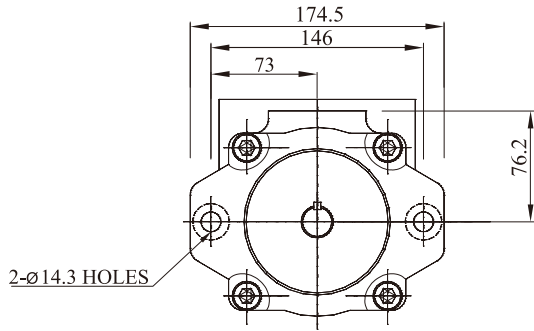


Total hydromechanical power loss is the sum of each section at its operating conditions.

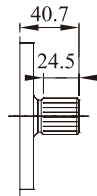
PERMISSIBLE RADIAL LOAD



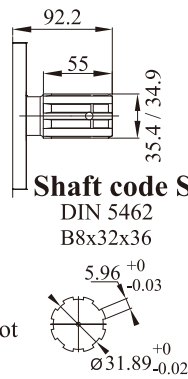
Maximum permissible axial load Fa = 800 N



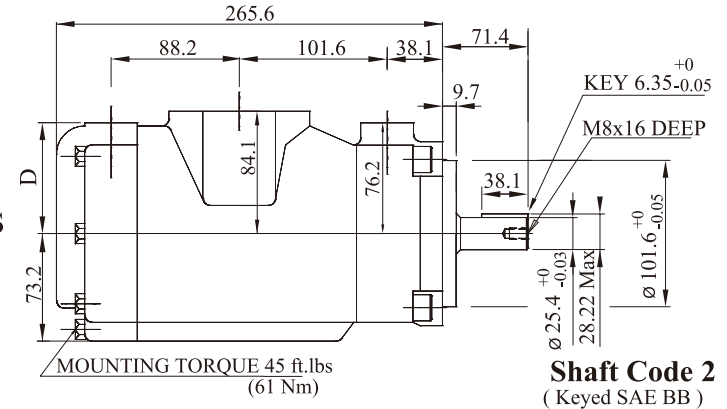
Shaft code 3
SAE BB Splined shaft
class 1 - J498 b 16/32
dp. -15 teeth 30°
pressure angle. Flat root
side fit.



Shaft code 5
SAE B Splined shaft
class 1 - J498 b 16/32
dp. -13 teeth 30°
pressure angle. Flat root
side fit.



Shaft code S
DIN 5462
B8x32x36



Shaft Code 2
(Keyed SAE BB)

| Alternate Port | | | | | | | | | | |
|----------------|----------------------|------|---------------|------|----------------------|------|---------------|------|--|--|
| S = 3" | | | | | S = 2 1/2" | | | | | |
| F | 106.4 | | | | | 88.9 | | | | |
| G | 61.9 | | | | | 50.8 | | | | |
| ØH | 76.2 | | | | | 63.5 | | | | |
| Code | 00 | 01 | 0M | W0 | 10 | 11 | 1M | W1 | | |
| A | 52.4 | 47.6 | 52.4 | 47.6 | 52.4 | 47.6 | 52.4 | 47.6 | | |
| B | 26.2 | 22.2 | 26.2 | 22.2 | 26.2 | 22.2 | 26.2 | 22.2 | | |
| ØC | 25.4 | 19.0 | 25.4 | 19.0 | 25.4 | 19.0 | 25.4 | 19.0 | | |
| D | 74.7 | 76.2 | 74.7 | 76.2 | 74.7 | 76.2 | 74.7 | 76.2 | | |
| E | 3/8"-16UNCx19 deep | | M10x19 deep | | 3/8"-16UNCx19 deep | | M10x19 deep | | | |
| K | 5/8"-11UNCx28.4 deep | | M16x28.4 deep | | 1/2"-13UNCx23.9 deep | | M12x24.0 deep | | | |

| Shaft torque limits(mℓ/rev x bar) | | |
|-----------------------------------|-------|------------------|
| Pump | Shaft | Vp x p max.P1+P2 |
| KT6CC | 1 | 14300 |
| | 2 | 21420 |
| | 3 | 32670 |
| | 5 | 20600 |

KT6CC OPERATING CHARACTERISTICS - TYPICAL [24 cSt] (input power p (kw) for one cartridge only)

| Pressure port | Series | Volumetric Displacement Vp | Flow qvc [ℓ/min]1500rpm | | | Input power P [KW]1500rpm | | | P Max Kg/cm ² | Max r.p.m |
|---------------|-------------------|----------------------------|---------------------------|-------------|---------------------|---------------------------|-------------|--------------------|--------------------------|-----------|
| | | | P = 0 bar | P = 140 bar | P = 240 bar | P = 7 bar | P = 140 bar | P = 240 bar | | |
| P1 & P2 | 005 | 17.2mℓ/rev | 25.8 | 20.3 | 15.8 | 1.4 | 7.5 | 12.2 | 275 | 2800 |
| | 006 | 21.3mℓ/rev | 31.9 | 26.5 | 22.0 | 1.5 | 8.9 | 14.7 | | |
| | 008 | 26.4mℓ/rev | 39.6 | 34.1 | 29.6 | 1.6 | 10.7 | 17.7 | | |
| | 010 | 34.1mℓ/rev | 51.1 | 45.7 | 41.2 | 1.7 | 13.4 | 22.3 | | |
| | 012 | 37.1mℓ/rev | 55.6 | 50.2 | 45.7 | 1.7 | 14.4 | 24.1 | | |
| | 014 | 46.0mℓ/rev | 69.0 | 63.5 | 59.0 | 1.9 | 17.6 | 29.5 | | |
| | 017 | 58.3mℓ/rev | 87.4 | 82.0 | 77.5 | 2.1 | 21.9 | 36.9 | | |
| | 020 | 63.8mℓ/rev | 95.7 | 90.2 | 85.7 | 2.2 | 23.8 | 40.2 | | |
| | 022 | 70.3mℓ/rev | 105.4 | 100.0 | 95.5 | 2.3 | 26.1 | 44.1 | | |
| | 025 ₁₎ | 79.3mℓ/rev | 118.9 | 113.5 | 109.0 | 2.5 | 29.2 | 49.5 | | |
| | 028 ₁₎ | 88.8mℓ/rev | 133.2 | 127.7 | 124.5 ₂₎ | 2.8 | 32.7 | 48.5 ₂₎ | 210 | 2500 |
| | 031 ₁₎ | 100.0mℓ/rev | 150.0 | 144.5 | 141.3 ₂₎ | 2.8 | 36.5 | 54.4 ₂₎ | | |

1) 025 - 028 - 031 = 2500 rpm. max

2) 028 - 031 = 210 bar max. int.

Min Speed : 600 rpm